



Schenck RoTec GmbH

List of test procedures currently feasible within the accreditation based on the international standardization incl. procedures supplemented in acc. with Flex III

This overview refers to the annex to accreditation certificate published by DAkkS as of **17-06-2021**. Registered and highlighted in BLUE are changes to internationally recognized standards since that time.

| Testing Field | International Standard / Version | Title of international standard | Test Range |
|---------------|--|--|----------------------------|
| Machinery | ISO 21940-21:2012-07* | Mechanical vibration – Rotor balancing – Part 21: Description and Evaluation of Balancing machines | Geometry |
| | SAE ARP 4162:2017-03* | Balancing machine proving rotors | |
| Machinery | ISO 21940-21:2012-07* | Mechanical vibration – Rotor balancing – Part 21: Description and Evaluation of Balancing machines | Mass |
| | SAE ARP 4162:2017-03* | Balancing machine proving rotors | |
| Machinery | ISO 21940-21:2012-07* | Mechanical vibration – Rotor balancing – Part 21: Description and Evaluation of Balancing machines | Unbalance |
| | SAE ARP 4162:2017-03* | Balancing machine proving rotors | |
| Machinery | ISO 21940-21:2012-07* DIN ISO 21940-21:2020-11 Appendix 1* | Mechanical vibration – Rotor balancing – Part 21: Description and Evaluation of Balancing machines | Unbalance measuring system |
| | SAE AS 8617: 2020-08* | Balancing Machines – Verification Test Requirements | |
| | SAE ARP 4048:2020-05* | Balancing machines – Description and evaluation Horizontal, two-plane, hard-bearing type for gas turbine rotors | |
| | SAE ARP 4050:2017-02* | Balancing machines – Description and evaluation Vertical, two-plane, hard-bearing type for gas turbine rotors | |
| | SAE ARP 5323:2017-02* | Balancing machines – Description and evaluation Vertical, single-plane, hard-bearing type for gas turbine rotors | |
| | SAE ARP 6217:2012-05* | Balancing machines – Description and evaluation Vertical, single-plane, non-rotating type for gas turbine rotors | |

Abbreviations used:

ISO = International Organization for Standardization SAE AS = Society of Automotive Engineers Aerospace Standard SAE ARP = Society of Automotive Engineers Aerospace Recommended Practice

Within the accreditation areas marked with *, the testing laboratory is permitted to use the standardized or equivalent test procedures listed here with different version status without the prior information and consent of the DAkkS (see Annex to the accreditation certificate D-PL-17225-01-00 according to DIN EN ISO /IEC 17025:2018, page 1, of 17-06-2021)

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In connection with test procedures based on international standardization and supplemented in accordance with Flex III, the **contents list** of test procedures had been updated in the following summary documents.

The in-house procedures without reference to international standardization are not affected by update of contents lists and apply unchanged as stated in the annex to the accreditation certificate as of **17-06-2021**.

| Testing Field | Contents list in document on house procedures / version | Title of the standard or in-house procedure | Test area |
|---------------|---|---|----------------------------|
| Machinery | ISR BS 600:2020-11 | Machines and systems of balancing technology: Testing the unbalance measuring system | Unbalance measuring system |

Abbreviations used:

ISR BS = International Schenck RoTec Balancing Standard

Status: 16-05-2022 / Laboratory Manager Harald Uhl